CUTTER BAR MOWER BLADE COUPLING PLATES

The Blade Coupling Plate is the piece of steel riveted to the center of most upper (moving) blade assemblies that the Blade Coupler bolts onto. It will typically have "serrations" (teeth) in it that the blade coupler "locks" into, as well as threaded holes for the bolts attaching the blade coupler. If this plate gets damaged (holes stripped out, plate broken, serrations ruined, etc.), it CAN be replaced by drilling out the rivets that hold it, and riveting a new plate on. (If you are doing this, we strongly recommend replacing the blades that are held on by these same rivets...it's a pain to get these rivets off & on, so you might as well get new teeth in this location at this time!!)

There are several different types of these plates, so LOOK CAREFULLY at the following pictures, to <u>CORRECTLY</u> identify yours:



Part # 561.48908: Fits 2" wide blades, has 5 rivet holes, takes 5.3mm diameter rivets (NOTE: there USED to be a 6-rivet-hole version of this, but it is discontinued. This replaces it.)



Part # 561.48905: Fits 2" wide blades, has 6 rivet holes, takes 6.3mm diameter rivets (NOTE: there USED to be a 5-rivet-hole version of this, but it is discontinued. This replaces it.)



Part # 521.43541: Fits 3" wide blades, has 4 rivet holes, takes 5.3mm diameter rivets



Part # 563.58708: Fits 3" wide blades, has 9 rivet holes, takes 6.3mm diameter rivets (NOTE: this comes on all "Laser" cutter bars [2014+], and can be fitted to older cutter bars with 2" wide teeth & 6.3 dia. Rivets, IF blade coupling updated to latest style as well)



Part # 561.58613: Fits 3" wide blades, has 6 rivet holes, <u>takes 5.3mm diameter rivets</u> (NOTE: this ONLY appears on BCS Double-Action cutter bars)



Part # 563.59106: Fits 2" wide blades, has 2 rivet holes, takes 6.3mm diameter rivets (NOTE: this ONLY appears on BCS 200 series 30" cutter bars—models 203, 204 & 205)